

# Übung macht den Meister...

$67 + 4 = \underline{\quad}$        $47 + 8 = \underline{\quad}$        $24 + 7 = \underline{\quad}$        $69 + 2 = \underline{\quad}$

$68 + 4 = \underline{\quad}$        $16 + 7 = \underline{\quad}$        $67 + 5 = \underline{\quad}$        $86 + 8 = \underline{\quad}$

$68 + 3 = \underline{\quad}$        $36 + 9 = \underline{\quad}$        $47 + 6 = \underline{\quad}$        $58 + 3 = \underline{\quad}$

$24 + 9 = \underline{\quad}$        $2 + 9 = \underline{\quad}$        $56 + 6 = \underline{\quad}$        $69 + 5 = \underline{\quad}$

$67 + 6 = \underline{\quad}$        $59 + 3 = \underline{\quad}$        $8 + 7 = \underline{\quad}$        $12 + 9 = \underline{\quad}$



$79 + 5 = \underline{\quad}$        $4 + 7 = \underline{\quad}$        $38 + 5 = \underline{\quad}$        $76 + 5 = \underline{\quad}$

$9 + 8 = \underline{\quad}$        $19 + 5 = \underline{\quad}$        $79 + 2 = \underline{\quad}$        $88 + 8 = \underline{\quad}$

$6 + 5 = \underline{\quad}$        $46 + 5 = \underline{\quad}$        $85 + 8 = \underline{\quad}$        $87 + 4 = \underline{\quad}$

$68 + 4 = \underline{\quad}$        $35 + 8 = \underline{\quad}$        $39 + 2 = \underline{\quad}$        $76 + 8 = \underline{\quad}$

$89 + 3 = \underline{\quad}$        $15 + 6 = \underline{\quad}$        $69 + 4 = \underline{\quad}$        $25 + 7 = \underline{\quad}$



$9 + 2 = \underline{\quad}$        $47 + 9 = \underline{\quad}$        $18 + 4 = \underline{\quad}$        $57 + 4 = \underline{\quad}$

$34 + 9 = \underline{\quad}$        $89 + 2 = \underline{\quad}$        $58 + 6 = \underline{\quad}$        $87 + 5 = \underline{\quad}$

$66 + 6 = \underline{\quad}$        $87 + 8 = \underline{\quad}$        $62 + 9 = \underline{\quad}$        $8 + 3 = \underline{\quad}$

$83 + 8 = \underline{\quad}$        $49 + 2 = \underline{\quad}$        $6 + 8 = \underline{\quad}$        $44 + 7 = \underline{\quad}$

$9 + 4 = \underline{\quad}$        $84 + 7 = \underline{\quad}$        $35 + 7 = \underline{\quad}$        $77 + 6 = \underline{\quad}$



$63 + 9 = \underline{\quad}$        $59 + 9 = \underline{\quad}$        $45 + 7 = \underline{\quad}$        $73 + 9 = \underline{\quad}$

$38 + 5 = \underline{\quad}$        $47 + 6 = \underline{\quad}$        $27 + 5 = \underline{\quad}$        $47 + 5 = \underline{\quad}$

$69 + 4 = \underline{\quad}$        $73 + 8 = \underline{\quad}$        $6 + 5 = \underline{\quad}$        $56 + 9 = \underline{\quad}$

$28 + 6 = \underline{\quad}$        $78 + 6 = \underline{\quad}$        $87 + 4 = \underline{\quad}$        $87 + 5 = \underline{\quad}$

$57 + 4 = \underline{\quad}$        $66 + 7 = \underline{\quad}$        $57 + 5 = \underline{\quad}$        $89 + 2 = \underline{\quad}$



$89 + 3 = \underline{\quad}$        $49 + 9 = \underline{\quad}$        $9 + 9 = \underline{\quad}$        $67 + 7 = \underline{\quad}$

$65 + 6 = \underline{\quad}$        $25 + 9 = \underline{\quad}$        $46 + 7 = \underline{\quad}$        $36 + 8 = \underline{\quad}$

$38 + 4 = \underline{\quad}$        $88 + 9 = \underline{\quad}$        $57 + 7 = \underline{\quad}$        $58 + 8 = \underline{\quad}$

$19 + 2 = \underline{\quad}$        $9 + 2 = \underline{\quad}$        $79 + 2 = \underline{\quad}$        $59 + 5 = \underline{\quad}$

$19 + 6 = \underline{\quad}$        $88 + 3 = \underline{\quad}$        $18 + 9 = \underline{\quad}$        $87 + 4 = \underline{\quad}$

